







### Description

# DENSE FLAT SURFACE SEALANT

To seal compliant, flat and threaded metal parts in civil and industrial water, air, gas, diesel oil, LPD systems, etc. Sealant for flat surfaces, such as housings, flanges, pump bodies. It replaces conventional gaskets. It allows easy disassembly.

**Details** 

#### PHYSICAL-CHEMICAL AND TECHNICAL PROPERTIES

Properties		Description	
Nature		Metacrylic resin	
Colour		Green	
		60000/90000 mPa.s	
Viscosity		•	
Density		1.08	
Flash point		>100°C	
Unscrewing torque	ISO -10964	25/30 N.m	
Residual unscrew. torque ISO -10964		15/25 N.m	
Temperature resistance		-50>+150°C	
Maximum Slack		0.50 mm	

Chemical resistance*	T°C	100h	500h	1000 h
Water/glycol	85	95	90	85
Brake liquid	22	95	90	85
Motor oil	125	95	90	90
Acetone	22	100	90	90
Petrol	22	100	95	90
Trichloroethane	22	100	100	90
*DIN-54454 test				

#### Important notes:

#### Speed of polymerisation

This is influenced by the nature of the materials and the temperature at which the reaction occurs. The ideal temperature for polymerisation is between 20°C and 25°C. Lower temperatures slow down the reaction, whereas higher temperatures speed it up.

## **Recommendations for use**

Clean the parts, apply over the entire surface involved. Tighten completely. Do not move the joints, and wait for it to harden for the required time. For the best results, you are advised to work on a clean, dry surface. On passivated metal surfaces use together with the Activator P730.

N.B.: Not suitable for metal-plastic bonds, in oxygen circuits or to seal systems with strongly oxidizing alkaline or acid products. Shelf-life: 12 months at a temperature between +5°C and +28°C.

Packaging available

75ml

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